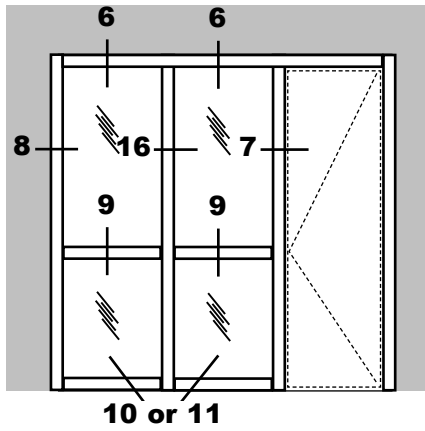


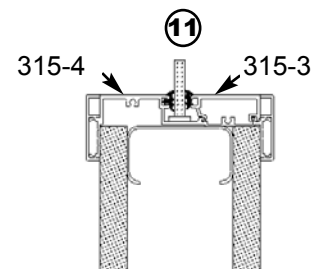
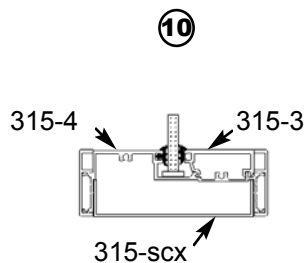
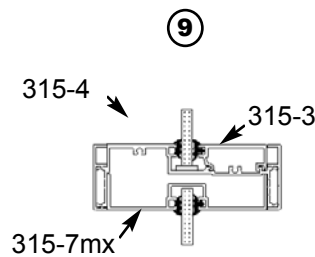
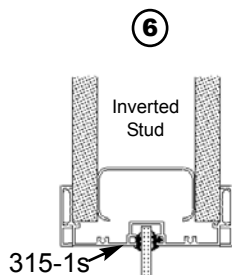
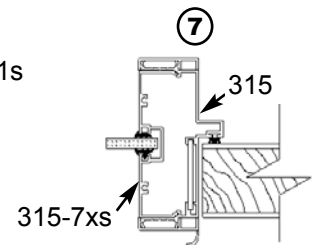
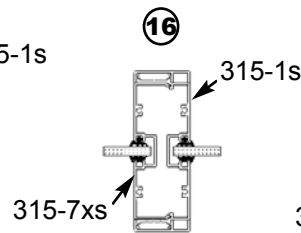
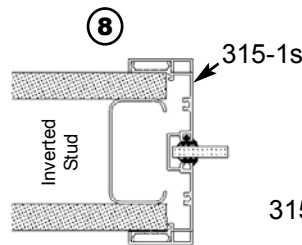
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Full Height to Drywall Sidelight Installation Instructions using the Western Integrated SCREW RACE system.

(Material supplied cut to exact length)



Special Note: The stud at details 6 and 8 must be inverted so that the glass pocket will clear.



1. Install sill channel (scx) to floor leaving the channel 3/4" long into the strike jamb. Shim sill channel if floor deflection is more than 3/8". Use positive anchor at the strike jamb.
2. If using Horizontal Mulls: Determine location of top of mull on verticals and mark a line 1/4" above this point. Align supplied template to this line and drill holes as required. Note: you will be using a 4-hole pattern but only need to drill opposite corners as needed to align with Horizontal Mull Base. Assemble Horizontal Mull Insert to Horizontal Mull Base.
3. If overall width of each individual preassembled window is equal to or less than door opening size, then preassemble window (see fig. 1) on the floor and install in door opening side and slide unit over the sill channel to the proper location. Continue until all windows are in place.
4. If overall width of each individual preassembled window is greater than the door opening size then assemble window header and horizontal mulls, if any, to verticals and cam window into opening leaving room to screw base on in the opening. Install base and slide unit over into place. Continue with remaining windows.
5. K D door frame into opening and plum level and square frame. Attach to wall and pin bottom of strike jamb to sill channel. Attach corner clips at top. (see fig. 1)
6. Pull sidelight units back to strike jamb, level at the top and screw to strike jamb. Attach "T"-clip at top of strike (see fig. 2) Continue if multiple sidelights.



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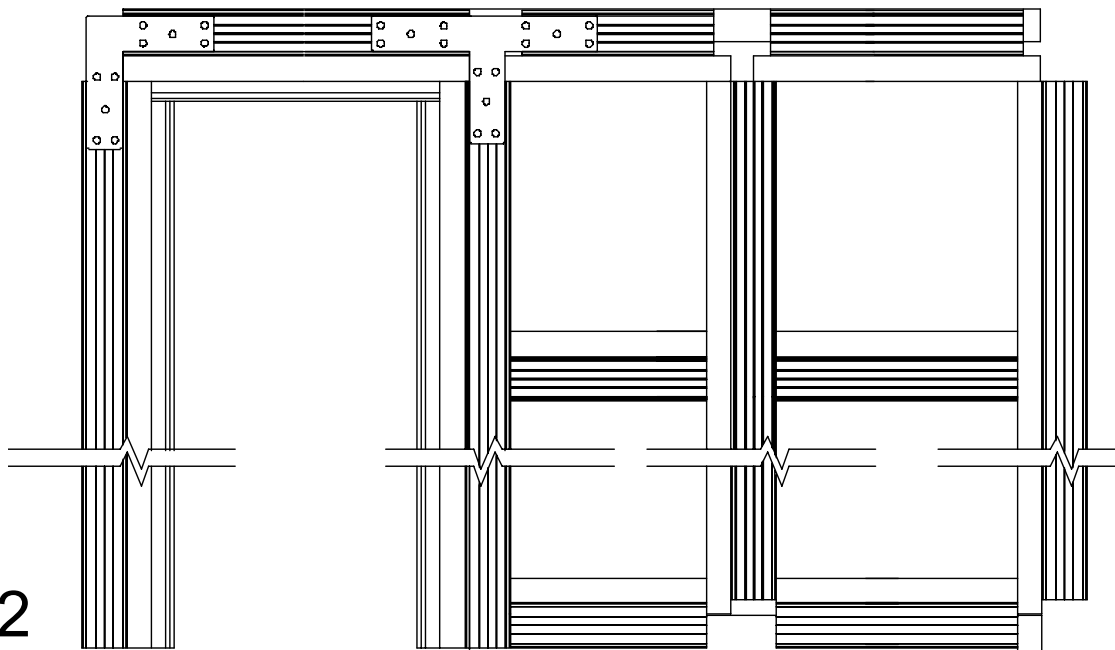
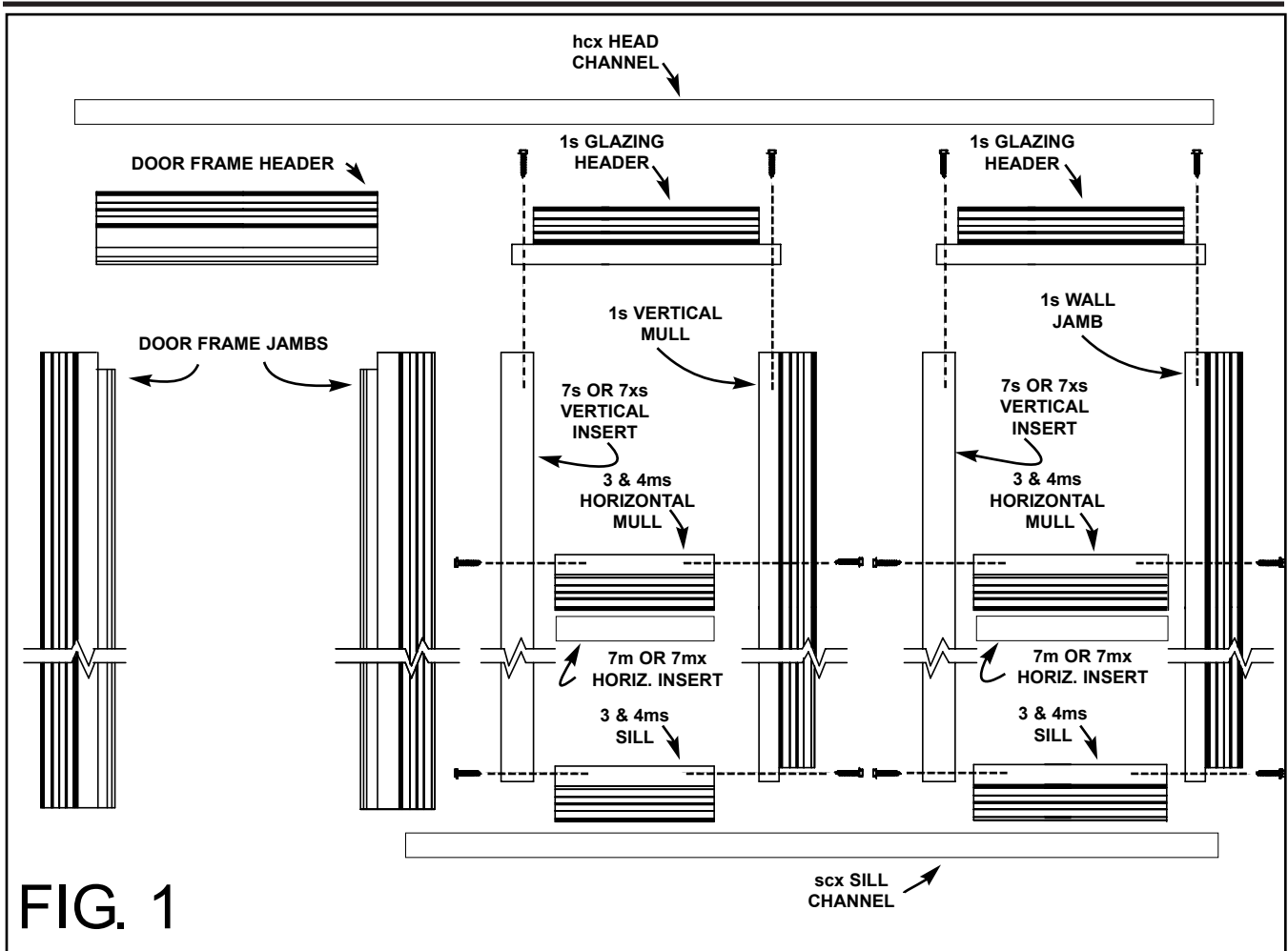


FIG. 2